

Work Order ID 51169

August 5, 2009 2:16:50 PM

SHIP TODAY



Page 1

Item ID: D3121-045
Revision ID: E
Item Name: Bracket Assembly

Accept



Setup Start



Stop



Start Date: 8/05/09 Start Qty: 1.00
Required Date: 8/05/09 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:
QC:

U

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3121	Rev E

100	BAND SAW	0.00							
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Cut (1) blank per D3121-15 . Cut blanks (1.00" x 2.00") x 3.250" Long Bar								

110	HAAS CNC VERTICAL MACHINING #1	0.00							
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	Machine D3121-15 as per Folio FA325 and Dwg D3121-15. Break all sharp edges 0.005 to 0.015 . Scribe batch number to D3121-15 as per Dwg D3121								

120	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

N/A

U

use
bracket already
in stock D3121-15

Work Order ID 51169

August 5, 2009 2:16:50 PM



Item ID: D3121-045
Revision ID: E
Item Name: Bracket Assembly

Accept



Setup Start



Stop



Start Date: 8/05/09 Start Qty: 1.00
Required Date: 8/05/09 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC
Quality Control

QC8- Inspect parts - second check

0.00

[Handwritten signature]
Memo

0.00

140

Small Fab
Small Fab

Small Fab

0.00

Memo

Assemble D3121-045 as per Dwg D3121 Identify as D3121-045

0.00

[Handwritten signature] 09.08.05
[Handwritten signature] 09/08/05

150

QC
Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

[Handwritten signature] 07/08/05

[Handwritten circled A]

[Handwritten symbol]

Work Order ID 51169

August 5, 2009 2:16:50 PM



Page 3

Item ID: D3121-045
Revision ID: E
Item Name: Bracket Assembly

Accept



Setup Start



Stop



Start Date: 8/05/09 Start Qty: 1.00
Required Date: 8/05/09 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



Packaging

Packaging

Identify as per dwg & Stock Location: *AWP*

0.00

Memo

0.00

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

9/8/5 54 *AWP*

0908-05
UMF 09-08-05

Picklist Print

August 5, 2009 2:16:50 PM

Page 1 / 1

Work Order ID: 51169

Parent Item: D3121-045RevE

Parent Item Name: Bracket Assembly



Comments:

Start Date: 8/05/09

Required Date: 8/05/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3121-21RevE		Manufactured	No			140	Each	74.0000	2.0000			
												
Bolt												

EB 09/08/05

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	74	
46032	17	
46739	17	
50096	40	

2

D3121-241RevE		Manufactured	No			100	Each	60.0000	2.0000			
												
Bearing Assembly												

EB 09/08/05

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	60	
46169	60	

2

M174B1.250X02.000		Purchased	No			140	f	28.5600	0.2982			
												
17-4 SS Bar 1.250 x 2.00												

D3121-15

Warehouse Loc Qty Loc Code
Location

Main Warehouse

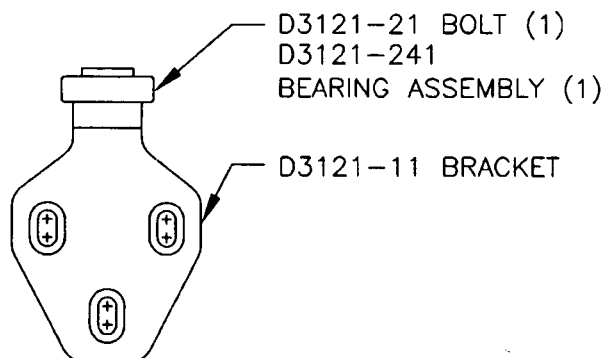
MAT	28.56	
109851	4.56	
11,1787	24	

B 10537

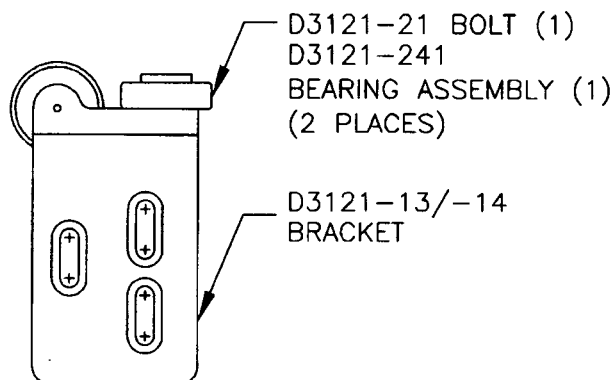
u

DART

DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3121	REV. E SHEET 1 OF 10
DATE 07.11.07		TITLE BRACKET ASSEMBLY	SCALE 1:2
A	02.04.15	NEW ISSUE	
B	03.01.16	ADD RIDGES; ADD MAT'L PROP; FIX P/N ADD -141/-143/-144/-145/-146	
C	04.02.17	ADD CLEARANCE; USE -241 BEARING	
D	06.05.17	D3121-25 CAP WAS 1.024, NOW 1.000	
E	07.11.07	ADD TOLERANCE TO 0.032 (DETAIL B)	

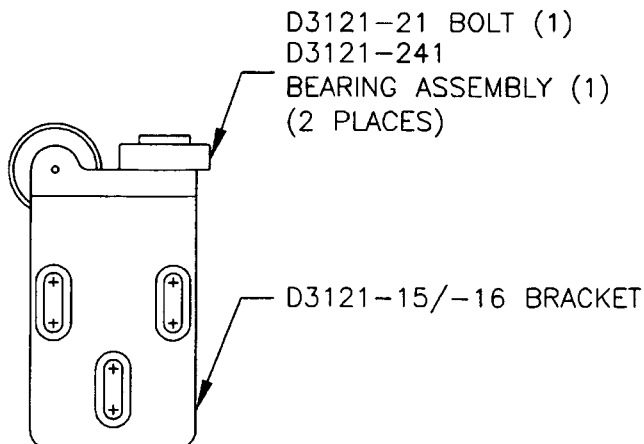
RELEASED
07.11.07

D3121-041 BRACKET ASSEMBLY
(REPLACES PREMIER P/N B30-23000-33)



**D3121-043 (SHOWN) / D3121-044 (OPPOSITE)
BRACKET ASSEMBLY**
(REPLACES PREMIER P/N B30-23000-37/-38)

5/16/07



**D3121-045 (SHOWN) / D3121-046 (OPPOSITE)
BRACKET ASSEMBLY**
(REPLACES PREMIER P/N B30-23000-35/-36)

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.